

# Certificate

## Quality-Assurance System acc. to Directive 2014/68/EU

Certificate no.: 01 202 926/Q-03 0070

Name and address of the manufacturer:

**Siekmann Econosto  
GmbH & Co. KG  
Lissaboner Allee 3  
44269 Dortmund  
Germany**

**SIKMANN ECONOSTO**  
An ERIS Company

Herewith we certify that the above -mentioned manufacturer operates a quality system according to the European Directive 2014/68/EU. The manufacturer has the permission to affix the following CE marking to pressure equipment described and manufactured in accordance to the scope covered by this Quality-Assurance System:

CE 0035

Tested acc. to  
Directive 2014/68/EU:

**QS-System (Modul H1)**  
(the QS-Modules E1, E, D, D1 and H are covered by Module H1)

Audit report no.:

926/Q-03 0070

Area of validity:

Construction and manufacture of industrial valves and special valves, see annex to certificate

Manufacturing plant:

Siekmann Econosto GmbH & Co. KG  
Lissaboner Allee 3  
44269 Dortmund  
Germany

Valid until:

March 23, 2021

Cologne, March 24, 2018

TÜV Rheinland Industrie Service GmbH  
Notifizierte Stelle für Druckgeräte, Kennnummer: 0035  
Am Grauen Stein, D-51105 Köln

  
i.V. Dipl.-Ing. Oliver Theisen



Scope of the Approval as Manufacturer of Industrial Valves  
according to PED 2014/68/EU QA-System



Annex to Certificate No.: 01 202 926/Q-03 0070

Manufacturer		Production Plant		Nationality	Date	Page No.	TÜV Rheinland
Name: Siekmann Econosto Address: Lissaboner Allee 3 D-44269 Dortmund		Baumeisterallee 33 D-04442 Zwenkau		German	25.01.2018	1	Industrie Service GmbH
Current No.	Valve Type	Series No.	Pressure Class	Nominal Diameter	Until now applied codes	Listing of Module B/B1 certificates (for QS-module D/E)	Remarks
1	gate valve	ECON DAS / SIKO DAS ECON AAS / SIKO AAS ECON RAS / SIKO RAS	PN 6 - PN 500 CI 125 - CI 4500	DN 10 - DN 3000 ND 1/4" - ND 120"			
2	globe valve	ECON DAV / SIKO DAV ECON AAV / SIKO AAV ECON RAV / SIKO RAV	PN 6 - PN 500 CI 125 - CI 4500	DN 10 - DN 3000 ND 1/4" - ND 120"			
3	ball valve	ECON DKH / SIKO DKH ECON AKH / SIKO AKH ECON RKH / SIKO RKH	PN 6 - PN 500 CI 125 - CI 4500	DN 10 - DN 3000 ND 1/4" - ND 120"	ASME B 16.34 AD 2000 EN 12516	Module H1	The QS-Modules E1, E, D1 and H are performed by Modul H1.
4	check valve	ECON DRV / SIKO DRV ECON ARV / SIKO ARV ECON RRV / SIKO RRV	PN 6 - PN 500 CI 125 - CI 4500	DN 10 - DN 3000 ND 1/4" - ND 120"			

Scope of the Approval as **Manufacturer of Industrial Valves**  
according to PED 2014/68/EU QA-System



Manufacturer		Production Plant		Nationality	Date	Page No.	TÜV Rheinland Industrie Service GmbH
Name: Siekmann Econosto Address: Lissaboner Allee 3 D-44269 Dortmund		Baumeisterallee 33 D-04442 Zwenkau		German	25.01.2018	2	
Current No.	Valve Type	Series No.	Pressure Class	Nominal Diameter	Until now applied codes	Listing of Module B/B1 certificates (for QS-module D/E)	Remarks
5	butterfly valve	ECON DAK / SIKO DAK ECON AAK / SIKO AAK ECON RAK / SIKO RAK	PN 6 - PN 500 CI 125 - CI 4500	DN 10 - DN 4000 ND 1/4" - ND 120"			
6	steam trap	ECON DKA / SIKO DKA ECON AKA / SIKO AKA ECON RKA / SIKO RKA	PN 6 - PN 500 CI 125 - CI 4500	DN 10 - DN 300 ND 1/4" - ND 12"			
7	strainer	ECON DSF / SIKO DSF ECON ASF / SIKO ASF ECON RSF / SIKO RSF	PN 6 - PN 500 CI 125 - CI 4500	DN 10 - DN 3000 ND 1/4" - ND 120"	ASME B 16.34 AD 2000 EN 12516	Module H1	The QS-Modules E1, E, D1 and H are performed by Modul H1.
8	sight glass	ECON DSG / SIKO DSG ECON ASG / SIKO ASG ECON RSG / SIKO RSG	PN 6 - PN 160 CI 125 - CI 2500	DN 10 - DN 300 ND 1/4" - ND 12"			